

Abstract of the Disclosure

5 The invention provides a ball-lock insert assembly adapted to be mounted axially  
in a mount opening formed in a holder plate having a desired thickness. The ball-lock  
insert assembly comprises an insert body having an axis and an elongated interior  
10 recess extending at an angle relative to this axis. The elongated interior recess is  
configured to house a resiliently-biased engagement member. The invention also  
provides retainer assemblies that include ball-lock assemblies, as well as methods of  
producing retainer assemblies, which methods include providing ball-lock assemblies.

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